Version



General Certificate of Secondary Education June 2011

Design and Technology: Resistant Materials 45601

(Specification 4560)

Unit 1: Written Paper

Final



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- 1 Any one correctly identified requirements. (a) Possible responses:
 - 1. Must be entertaining / interesting to a teenager
 - 2. Must be soundly constructed
 - 3. It should be easy to carry around
 - 4. Must be capable of being manufactured in quantity
 - 5. Must be safe to use
 - 6. Must be ergonomically designed
 - 7. Must be durable
 - 8. Must be stable

Or any other suitable answer

1 mark

Any one relevant explanations Possible responses:

- 1. This will encourage a teenager to use it
- 2. It should not break when in use
- 3. Teenagers will want to take it into different rooms
- 4. Making things in bulk reduces the unit cost
- 5. No one should be injured when using the radio
- 6. It should be easy and comfortable to use
- 7. It should withstand everyday use by a teenager
- 8. It should not fall over

Or any other suitable answer

1 mark

1

- 1 (b) Any **one** correctly identified requirements. Possible responses:
 - 1. Must be entertaining / interesting to a teenager
 - 2. Must be soundly constructed
 - 3. It should be easy to carry around
 - 4. Must be capable of being manufactured in quantity
 - 5. Must be safe to use
 - 6. Must be ergonomically designed
 - 7. Must be durable
 - 8. Must be stable

Or any other suitable answer

1 mark

Any **one** relevant explanations Possible responses:

- 1. This will encourage a teenager to use it
- 2. It should not break when in use
- 3. Teenagers will want to take it into different rooms
- 4. Making things in bulk reduces the unit cost
- 5. No one should be injured when using the radio
- 6. It should be easy and comfortable to use
- 7. It should withstand everyday use by a teenager
- 8. It should not fall over

Or any other suitable answer

1 mark

- 1 (c) Any **one** correctly identified requirements. Possible responses:
 - 1. Must be entertaining / interesting to a teenager
 - 2. Must be soundly constructed
 - 3. It should be easy to carry around
 - 4. Must be capable of being manufactured in quantity
 - 5. Must be safe to use
 - 6. Must be ergonomically designed
 - 7. Must be durable
 - 8. Must be stable

Or any other suitable answer

1 mark

Any **one** relevant explanations Possible responses:

- 1. This will encourage a teenager to use it
- 2. It should not break when in use
- 3. Teenagers will want to take it into different rooms
- 4. Making things in bulk reduces the unit cost
- 5. No one should be injured when using the radio
- 6. It should be easy and comfortable to use
- 7. It should withstand everyday use by a teenager
- 8. It should not fall over

Or any other suitable answer

2

	1 mark
	6 ma
Mark each idea out of 3 using the following scale:	
A repeat idea	0 mark
A simple / obvious idea lacking in detail	1 mark
A simple idea displaying some creativity	2 marks
 An idea that displays creativity 	3 marks
	(5 2
	(5 x 3 marks)

[/] 15 marks

1 mark	2 marks	3 marks
A simple, obvious idea lacking in detail	A simple idea displaying some creativity	An idea that displays creativity

3

Deve	elopment details could include:		
Mate	erials and finishes	3 marks	
Awa two i	e is a maximum of 3 marks for this question. rd up to two marks for materials, award up to marks for finishes, however, the total may not red three marks.		
Awa	rd marks for details relating to:		
•	Suitable specific material(s) Details of the properties of that material A suitable finish Details of the properties of that finish		
Meth	nod of construction	3 marks	
Awa	rd marks for details relating to:		
•			
Desi	gn features and sizes	3 marks	
Awa up to	e is a maximum of 3 marks for this question. rd up to two marks for design features, award two marks for sizes, however, the total may exceed three marks.		
Awa	rd marks for details relating to:		
•	Explanations of the design features Suitable realistic sizes (sizes are expected to be given in mm unless otherwise stated) Realistic imperial measurement are to be awarded 1 mark.		
			Maximum

9 marks

7

4	Award one comment.	mark each for a justified evaluative		
	Justified cor a mark.	nments must be relevant to be awarded		
			3 x 1 mark	3 marks
_				
5		mark for each correctly identified tool rk for each correctly identified, specific,		
	Name: Process:	Tenon/Back/Dovetail saw look for details of a process that relate specifically to sawing wood or plastic.	1 mark	
	Possible res	ponses:		
		sawing a piece of wood. sawing a piece of plastic		
	Not when	sawing metal		
			1 mark	
	Name: Process:	File look for details of a process that relate specifically to using a file.	1 mark	
	Possible res	ponses:		
		shaping a piece of metal/plastic/wood.		
	• when s	smoothing a piece of metal/plastic/wood	1 mark	
	Name: Process:	Tri square. look for details of a process that relate specifically to using a tri square marking	1 mark	
	Possible res	ponses:		
		drawing a line at 90 ⁰ to an edge checking a 90 ⁰ corner		
	Not for simp	ly marking a straight line	<i>,</i> .	
			1 mark	6 marks

- **6** (a) Award one mark for each correct response.
 - Apron to protect your clothes
 - Goggles to protect your eyes
 - Ear defenders to protect your hearing
 - *Dust mask* to protect your breathing

4 x 1 marks

6 (b) Award one mark each for a correct response:

Ensure that the candidate states a **precaution** and not a general explanation

Sign	Meaning	Precaution
	This product is flammable.	Avoid contact with flames
	(1 mark)	(1 mark)
	This product is toxic.	Do not swallow. Use PPE when using this product.
	(1mark)	(1 mark)
	This product can harm the environment	Don't pour down the sink. Dispose of correctly.
	(1 mark)	(1 mark)

7

Award marks using the following descriptors	
Stage 1: Marking out (traditional)	
Candidates may gain marks for giving responses that span both traditional and CAD areas.	
Sufficient detail for most of the design to be marked out, as a one off . Most tools and equipment given.	1 - 2 marks
Sufficient detail for most of the design to be marked out, in quantity , using a template . Most tools and equipment given.	3-4 marks
or	
Stage 1: Marking out CAD	
Sufficient detail for the design to be drawn by CAD. Most tools and equipment given	
Look for details relating to:	
Computer hardware Naming software Net on screen Use of different coloured lines	1 - 4 marks
Stage 2: Cutting and shaping (traditional)	
Sufficient detail for some of the design to be cut and shaped as a one off . Most tools and equipment given	1 - 2 marks
Sufficient detail for most of the design to be cut and shaped in quantity, using jigs / templates/systems . Most tools and equipment given.	3 – 4 marks
or	

Stage 2: Cutting and shaping CAM

Sufficient detail for the design to be manufactured by CAM. Most tools and equipment given.

Look for details relating to:

Transfer of data to CAM Laser cutter / CNC router Clamping work piece	
Power setting/Speed and feed settings Changing tools/tool selection Safety	1 – 4 marks
Stage 3: Bending / joining (traditional)	
Sufficient detail for some of the design to be bent and joined as a one off . Most tools and equipment given.	1 - 2 marks
Sufficient detail for most of the design to be bent/joined, in quantity with use of jigs/formers. Most tools and equipment given.	3 – 4 marks
or	
or Stage 3: Joining CAM	
	1 mark 1 mark 1 – 2 marks
Stage 3: Joining CAM Laser cutter/CNC router Transfer of data to CAM	1 mark
Stage 3: Joining CAM Laser cutter/CNC router Transfer of data to CAM Description of how to cut the joints	1 mark
Stage 3: Joining CAM Laser cutter/CNC router Transfer of data to CAM Description of how to cut the joints or	1 mark
Stage 3: Joining CAM Laser cutter/CNC router Transfer of data to CAM Description of how to cut the joints or Pewter casting Sufficient detail for some of the design to cast. Most	1 mark 1 – 2 marks

Stage 4: Applying the surface finish (traditional)

Sufficient detail for the design to be finished. Most tools and equipment given.

Look for the following details:

Material preparation

Use of a brush/aerosol/rag

Application of varnish/paint

or

Stage 4: Applying the surface finish (CAM)

Reference to the fact that a laser cut stand would not need finishing as the laser produces a good quality finish

or

Reference to improving the quality of laser cut edges by use of wet and dry paper, 'Brasso' and polishing/buffing

1 - 2 marks

1 - 2 marks

Stage 5: Producing the text that says '1st' (traditional)

Sufficient detail for the logo to be applied, tools and equipment given

Look for the following details:

Use stencil/template Application of varnish/paint

1 - 2 marks

or

Stage 5: Producing the text that says '1st' (CAD/CAM)

Reference to the fact that the logo would be etched in by the laser. The candidate may simply reference back to Stages 1 and 2. Look for the following details:

The logo being produced on a graphics software package (2D design) The logo being etched by the laser cutter The logo being produce by the vinyl cutter

1 – 2 *marks*

16 marks

8 (a) Kitchen stool

Material: Award one mark for the generic term wood.

Award **two** marks for suitable light/medium coloured wood:

Possible responses:

- Pine
- Beech
- Oak
- Ash

Or similar

2 marks

Reason: Award **one** mark for a suitable correct reason Possible responses:

- It has an attractive grain
- It looks good
- It is durable
- It will last a long time
- It is strong
- It is renewable
- It is environmentally friendly

Not cheap unless qualified Not light unless qualified Not easy to work unless qualified

1 mark

Source of material: Award one mark for a suitable correct response.

• Trees 1 mark

Toy train

Material: Award **one** mark for the generic term plastic or an incorrect plastic

Award **two** marks for any of the following:

- ABS
- Polypropylene PP
- PVC
- HIPS
- Polythene (HDPE)

Not Acrylic

Reason: Award one mark for a suitable correct reason Possible responses:	2 marks
 It is tough It is durable/last along time/strong It is waterproof Doesn't corrode(rust) It is hygienic It can be moulded It is lightweight Self finished 	1 mark
Source of material: Award one mark for a suitable	

correct response.

Oil (Crude)/Coal/Corn starch
 1 mark

8 (b) Award one mark each for the following details or two marks each for an expanded detail:

Candidates may choose to answer this question from the positive/negative or a mixture of view points.

Possible responses:

- Metal is a non renewable resource.
- The extraction of metal ore from the earth creates scars in the landscape.
- The production of metal from ore uses vast quantities of energy.
- The production of metal from ore pollutes the atmosphere
- The manufacture of metal products uses vast quantities of energy
- The manufacture of metal products pollutes the atmosphere
- Pollution of the atmosphere leads to global warming
- Metal products are can be repaired.
- Metal is capable of being recycled.
- Some metals are biodegradable.

7 marks

9 (a) Award **one** mark **each** for **three** correctly identified components.

Award up to **two** marks **each**, for a detailed description of the maintenance operation.

Candidates may give maintenance operations within the component cell.

Component	Maintenance operation
Chain/ sprocket/ pedal	Clean, oil.
(1 mark)	(2 marks)
Tyres	Check level/depth of tread and inflate to correct pressure
(1 mark)	(2 marks)
Brakes	Check pad/block wear and replace as necessary
(1 mark)	(2 marks)
Brake/gear cables/levers	Oil and adjust, replace if required
(1 mark)	(2 marks)
Saddle	Adjust height, check security
(1 mark)	(2 marks)
Steering/ spokes	Check for play. Adjust or replace if necessary.
(1 mark)	(2 marks)
Suspension	Clean, oil and check pressure
(1 mark)	(2 marks)

9 x 1 mark

9 (b) Award up to **two** marks **each** for details relating to why a designer should consider the importance of maintenance when designing products.

Look for details relating to:

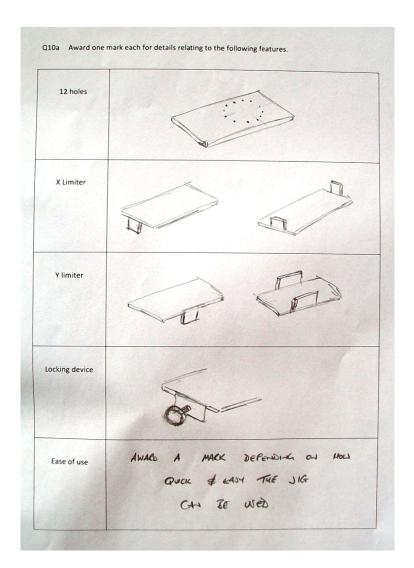
- Safety; components are less likely to fail if they are well maintained and therefore the will be safer.
- Reliability; the product is less likely to break down if maintained. Worn components are replaced
- Sustainability; the life of the product will be extended if components that wear out can easily be replaced and therefore there will be less impact on the natural resources.
- Efficiency; a product will run with greater efficiency if worn out components can be replaced and therefore there will be less pollution of the environment.
- Cost; It is cost effective to replace worn out components than replacing the complete product.

8 x 1 mark

10 (a) Award **one** mark for **each** of the following features:

- 12 guide holes
- X direction limiter
- Y direction limiter
- Locking device
- Ease of use





10 (b) Award marks for details relating to how the use of jigs, moulds and templates affect the manufacture of products.

Look for details relating to:

Accuracy: The level of accuracy is improved as human error is limited.

Consistency: The level of consistency is improved as all the products will be identical.

Speed: The time taken to produce a product is reduced as there is no requirement for marking out.

Cost: The cost of producing products is reduced as the use of jigs, moulds and templates means less labour is required. Initial set up cost is high.

8 x 1 marks

11 Initially, mark the answer based on the technical content.

Look for details relating to:

Sustainability is the ability of a product to be used indefinitely with limited impact on the environment.

A product manufactured from wood is considered to be very sustainable as it is renewable, can be recycled, reused and has limited effect on the environment when being processed.

A product manufactured from metal can be sustainable if it is recycled and/or reused at the end of its life. However, metal is a non renewable resource and harms he environment when it is being processed.

A product manufactured from plastic can be sustainable if it is recycled and/or reused at the end of its life. However, plastic is a non renewable resource and harms he environment when it is being processed.

Now refine your mark depending on the QWC. A technically correct response that displays poor QWC may lose 1 or 2 marks. A technically incorrect response that displays good QWC may gain 1 or 2 marks.

A fully detailed and comprehensive response. The answer is well-structured, with good use of appropriate design & technology terminology and showing a good grasp of grammar, punctuation and spelling.

A detailed and comprehensive response. The answer is well-structured, with good use of appropriate design & technology terminology and showing a good grasp of grammar, punctuation and spelling.

A detailed response. The answer is well-structured, with good use of appropriate design & technology terminology and showing a good grasp of grammar, punctuation and spelling.

A fairly detailed response. The answer is fairly well structured, with some use of design & technology

9 - 10 marks

5 - 6 marks

7 - 8 marks

	Total	120 marks
A response which is poorly structured with no relevant examples. There is very little or no use of design technology terminology and with many errors in grammar, punctuation and spelling.	0 marks	10 marks
A limited response . The answer is vague or poorly structured, with little use of design & technology terminology and with a considerable number of errors in grammar, punctuation and spelling.	1 – 2 marks	
terminology and with a small number of errors in grammar, punctuation and spelling.	3 – 4 marks	